

Tolerancing NEN 2731(E) Tolerances acc. ISO 2768-mK-(E) / ISO 13920-AE	GPS - geometrical tolerancing acc. ISO 1101 Limits and fits acc. ISO 286	Surface texture acc. ISO 1302
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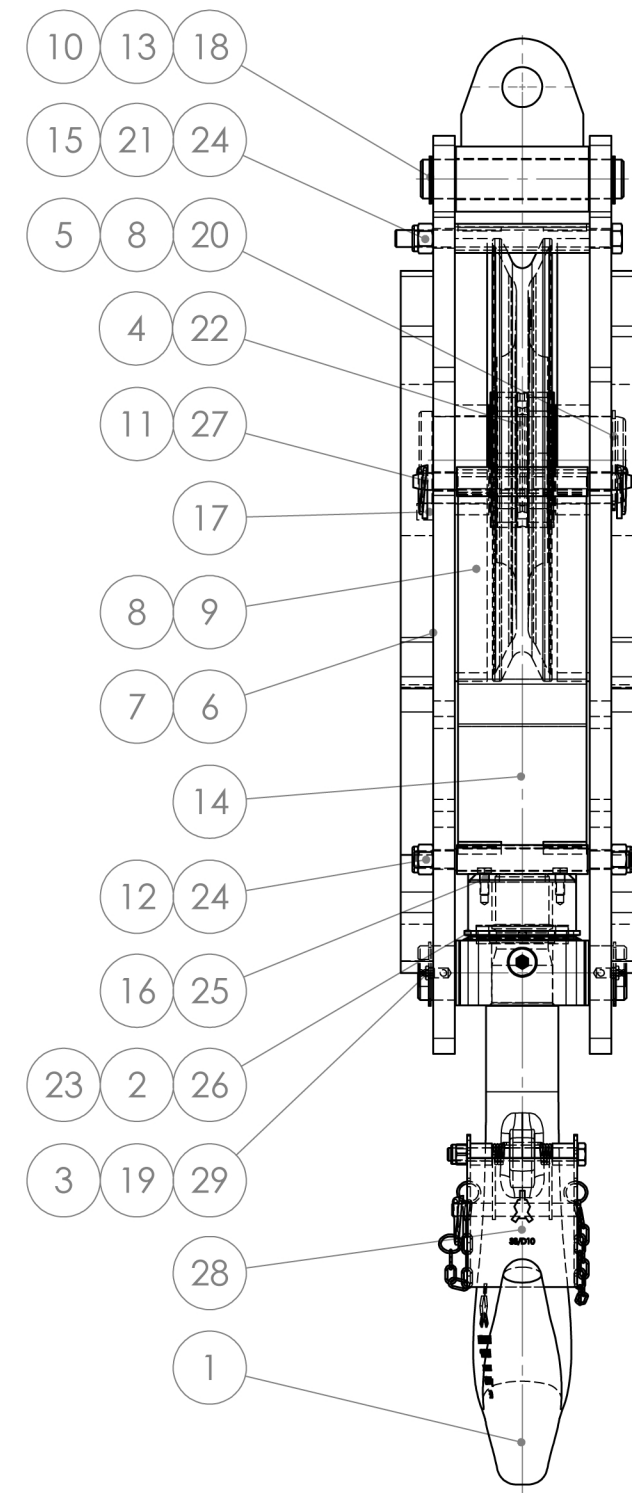
Title: **CRANEBLOCK WLL 20 Mtons [22 UStons]**

Rev. Description:	Drawn: LD	Date: 14-02-11	Projection:
	Checked: JE	Material: -	
	Units: mm	Theoretical weight: 254.2 kg	Sheet: 1 / 2
	Format: A3	Treatment: -	
Scale: 1:7	Drawing Number:	Revision:	
Rev. Date:	Rev. by:	FRB 355.19.1.20.E	01

Ropeblock code:	FRB 355.19.1.20.E	SWL/WLL:	20 Mtons [22 UStons]
Customer ID:	-	Dynamic factor:	-
Wire rope:	ø 19 mm [3/4"]	Load group:	1Bm DIN 15400
Hook size:	8P acc. DIN 15401	Design Acc.:	RB Standard, S.F. 4:1
Target weight:	± 250 kg [± 550 lbs]	Personnel lift SWL/WLL:	-

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POS.	QTY.	Drawing Number	Title	Material
1	1	01.8.P.E.122	Single hook nr. 8 P acc. DIN 15401	StE 355
2	1	02.8.P.81112	HOOKNUT 8P - 81112	S355J2N
3	1	03.60.56.123.23	TRAVERSE KB 450.19.1.20	S355J2N
4	1	04G.355.5016.10	SHEAVE 355/80 R10 - MACHINING	GGG 50
5	1	05K.80.167	SHAFT ø80 FRB 355.19.1.20	34CrNiMo6
6	2	06.355.20.20	CHEEKPLATE FRB 355.19.1.20	S355J2N
7	2	07R.355.30.20	CHEEKWEIGHT FRB 355.19.1.20	S235J0
8	2	09.102.10.31,5	POS.RING FRB 355.19.1.20	S235J0
9	2	10.410.30.8	SPACERRING FRB 355.19.1.20	S235J0
10	1	11.60.123.35.37	BECKET SRB 355.1.16	S355J2N
11	2	12A.16.202	STUD KB 285.13.1.10	AISI 304
12	2	14.20.125.201	HINGEBAR KB 260.13.1.10	S355J0
13	1	15.36.188	BECKETPIN KB 450.19.1.18	C22
14	2	18.355.125	REEVEGUIDE KB 355.16.1.12.B	S235J0
15	1	19.200.125	TOPPLATE KB 260.13.1.10	S235J0
16	1	21.100.25.8	RETAINER 100x25x8	S235J0
17	1	41.15.15.40	NOTCH 15x15x40mm	S235J0
18	2	50.36.2	CIRCLIP 36 A - DIN 471	Steel
19	2	50.50.2	CIRCLIP 50 A - DIN 471	Steel
20	1	50.80.3	CIRCLIP 80 A - DIN 471	Steel
21	2	51.EV.16.200	BOLT M16x200 - DIN 931	8.8
22	1	54.5016PP	Bearing SL04-5016 PP	Steel
23	1	54.81112	Bearing 81112	Steel
24	6	55.EV.16	Nyloc Nut M16 - DIN 985	8.8
25	2	56.EV.08.20	BOLT M8x20 - DIN 933	8.8
26	1	61.95A	Dirtseal 95A	NBR
27	4	63.4	Safety pin ø4	Steel
28	1	64.8.E.B	Heavy duty safety latch kit for S8/D10 - DIN 15401/2	Acc. Spec.
29	3	66.10.01	Lubrication nipple M10x1 - DIN 71412	Steel



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